

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a magnetic tape includes a step of setting a cutting start angle between the disk-like upper blade and the disk-like lower blade overlapping each other and rotating in opposite directions at the time that cutting of the broad magnetic tape fed to a portion between the upper blade and the lower blade by the upper blade and the lower blade is started so that a position where an irregular raised and depressed pattern of a cut surface of the support on the side of the upper blade to be formed becomes locally maximal or a position where an irregular raised and depressed pattern of a cut surface of the support on the side of the lower blade becomes locally maximal satisfies $40 \leq 100BU/T \leq 70$ or $40 \leq 100BL/T \leq 70$, where BU is the distance from the surface of the back coat layer to the position where the irregular raised and depressed pattern of the cut surface of the support on the side of the upper blade becomes locally maximal, BL is the distance from the surface of the back coat layer to the position where the irregular raised and depressed pattern of the cut surface of the support on the side of the lower blade becomes locally maximal and T is the total thickness of the broad magnetic tape, and cutting the broad magnetic tape, thereby manufacturing the magnetic tape.